

**Table 5 Nominal Sizes, Minimum Mean Inside Diameters, Thickness of Inside Layers and Socket Length**  
( Clauses 6.3.1, 6.3.5.1.4, 6.3.5.1.5 and 6.3.5.2)

Sl. No.	DN/ID Series		Minimum Wall Thickness		Socket Length <sup>1)</sup> $A_{Min}$ Mm
	DN/ID	$d_{im Min}$ mm	$e_{4 Min}$ mm	$e_{5 Min}$ mm	
(1)	(2)	(3)	(4)	(5)	(6)
i)	75	71	1.0	0.85	27
ii)	100	95	1.0	1.0	32
iii)	125	120	1.2	1.0	38
iv)	135	130	1.2	1.0	39
v)	150	145	1.3	1.0	43
vi)	170	165	1.4	1.0	48
vii)	200	195	1.5	1.1	54
viii)	225	220	1.7	1.4	55
ix)	250	245	1.8	1.5	59
x)	300	294	2.0	1.7	64
xi)	400	392	2.5	2.3	74
xii)	500	490	3.0	3.0	85
xiii)	600	588	3.5	3.5	96
xiv)	800	785	4.5	4.5	118
xv)	1000	985	5.0	5.0	140
xvi)	1200	1185	5.0	5.0	162

<sup>1)</sup> For selection of  $A_{Min}$  requirements for socket, refer to the pipe material and construction. For pipes longer than 6m it is recommended that one produce a larger  $A_{Min}$  than is specified in this Table.